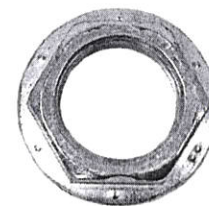




Shaft Nuts

Thread size	Nut Finish	Part Number	Torque to (lb. ft.)
.625-18	CADMIUM	231781 ▲	100-120
M20 X 1.5-6H	YELLOW TINT	5007770	120-135 NM
M30 X 2	CADMIUM	250-74-11 ▲	475-525
M36 X 1.5	ZINC PHOS	350-74-23806 ▲	812-959
1.000-20	BLACK	16-74-101 ▲	400-450
1.000-20	SILVER	16-74-101 ▲	275-325
1.250-18	BLACK	20-74-91 ▲	475-525
		Flange Diameter is 2.500"	
1.250-18	BLACK	231502 ▲	700-750
		Flange Diameter is 2.125"	
1.250-18	SILVER	231502 ▲	475-525
1.250-18	BLACK	20-74-91 ▲	475-525
		Flange Diameter is 2.500"	
1.500-18	BLACK	24-74-21 ▲	1000-1500 Castle Nut



Lube Fittings



Style 1



Style 2

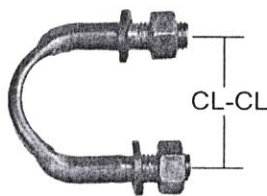


Style 3

Style	Thread Size	Hex	Overall Length	Spicer® Part Number
1	.125-27NPT	.438	.660	500168-2
1	.250-28	.312	.540	500174-1
1	.250-28	.312	.680	500174-2
2	.250-28	.312	.406	231209
2	#10-32	—	.344	230977
				Installs w/screwdriver
3	.125-27NPTF	.500	.843	232830
				Use pliers to tighten
3	.250-28	.375	.781	500175-2
				65 degree fitting

• Part is discontinued ■ Part is available until supply is exhausted ▲ Not sold separately

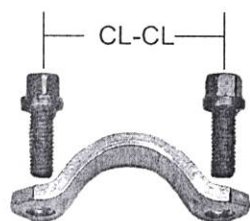




U-bolt Assemblies

2 U-bolts and 4 Nuts each

Joint Series	Thread Dia.	CL-CL	Fits Bearing Cap Dia.	U-bolt No.	L'washer No.	Nut No.	Nut Torque (Lb. Ft.)	Spicer® Part Number
1210/1310/1330	.312-24	1.416	1.062	2-94-29	500357-10	231421-2	15	2-94-28X
1330 SPECIAL/3R	.312-24	1.590	1.125	2-94-69	500357-10	231421-2	15	2-94-58X
1350/1410	.375-24	1.666	1.188	3-94-19	500357-11	231421-3	22	3-94-18X
1480/1550	.438-20	1.914	1.375	3-94-29	500357-12	231421-4	35	3-94-28X



Bearing Strap Assemblies

2 straps and 4 bolts each

Joint Series	Fits Brg. Cap Dia.	Thread Dia.	Bolt Length	Strap No.	Bolt No.	CL-CL	Bolt Torque (Lb. Ft.)	Spicer® Part Number
SPL90/100	1.625	.375-24	.750	90-70-19	6-73-412	2.312	52	90-70-28X
1210/1310/1330	1.062	.250-28	.625	2-70-59	231401	1.587	15	2-70-18X
1330	1.062	.312-24	1.438	2-70-39	230914	1.587	15	2-70-28X
1350	1.188	M8 X 1.0	.750	3-70-89	231402	1.806	32	3-70-48X
1350/1410	1.188	.312-24	.750	3-70-89	231142	1.806	32	3-70-28X
1355/1415	1.188	.312-24	1.500	-	-	1.660	32	3-70-58X
1480/1550	1.375	.375-24	.750	3-70-99	6-73-412	2.130	52	3-70-38X
1610	1.875	.375-24	.750	5-70-119	6-73-412	2.500	52	5-70-28X
1710/1760/1810	1.938	.500-20	1.000	6.5-70-89	8-73-316	2.806	125	5018823
1710/1760/1810	1.938	.500-20	1.000	6.5-70-89	8-73-316	2.806	125	6.5-70-18X
3R	1.125	.312-24	1.500	N.S.S.	N.S.S.	1.810	32	2-70-48X
7260	1.078	.250-28	.625	231079	231401	1.500	15	2-70-38X*
Uses 500357-9 Lockwasher								
7260	1.078	.250-28	.620	-	-	1.500	15	2-70-68X

• Part is discontinued ■ Part is available until supply is exhausted ▲ Not sold separately

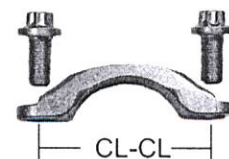


Important: See Safety Information in General Information Section (J300P-GI)



Cap and Bolt Assemblies Bearing Retainer Assemblies

2 caps or 2 retainers and 4 bolts each



Joint Series	Thread Dia.	CL-CL	Bolt Torque (Lb. Ft.)	Bolt Length	Strap No.	Bolt No.	Part Number
SPL140	M12 X 1.25 6G	3.000	115	.984	140-70-19	5007417	140-70-18X
SPL170	M12 X 1.25 6G	3.228	115	.984	170-70-19	5007417	170-70-18X
SPL250	M12 X 1.25 6G	3.444	115	.984	250-70-19	5007417	250-70-18X
SPL350	M14 X 1.25 6G	3.938	188	1.000	350-70-19	5019836	350-70-18X
1650	.500-20	2.375	77-103	1.438	5-70-89	8-73-123	5-70-18X•
1710-1810	.500-20	2.806	125	1.000	6.5-70-169	8-73-316	212214X
1950	.750-16	4.250	271-362	2.750	9-70-39	12-73-144	9-70-18X•



Style 1



Style 2

1610-1880 Series SPL140/170/250 Series Bearing Cap Hardware/Spring Tab

Lock Strap Style	Th'd size	Length Under Head	Fits Series	Bolt Part Number	Used w/ Lock Strap Number
1	.312-24	.562	1610	5-73-109 (2) <i>Self locking bolt with lock patch</i>	98-741
-	.375-24	.562	1710/1760/1810	6-73-209 (3) <i>Self locking bolt with serrated head</i>	-
1	.375-24	.610	1710/1760/1810	6-73-109 (2) <i>Self locking bolt with lock patch</i>	230323
-	.375-24	.750	1610	6-73-412 (2) <i>Self locking bolt with lock patch</i>	-
-	.438-20	.875	1880	7-73-315 (2) <i>Self locking bolt with lock patch</i>	-
-	.500-20	2.500	WING BEARING	8-73-340 (1) <i>Used with wing bearing type bearing caps</i>	-
2	M8 X 1.00-6G	.551	SPL140/170/250	8-73-114M (2) <i>Self locking bolt with lock patch</i>	232584 (SPL)

(1) Used with wing bearing type bearing caps

(2) Self locking bolts with lock patch

(3) Self locking bolts with serrated heads

Note: Spicer does not recommend re-use of self locking bolts and does not recommend using serrated head, self locking bolts with lockstraps.

• Part is discontinued ■ Part is available until supply is exhausted ▲ Not sold separately

